ACE[™] Salt Water Sanitizing System **Operation Guide**



IMPORTANT

- Always read & refer to the owner's manual for complete information.
- Test your water with a test strip once a week, or each time the spa is used. This step takes less than 1 minute! The ACE system requires feedback/input; it is not a "set it & forget it" system.
- Use the hot tub only when the chlorine level is between 1- 5 ppm. Boost or manually add chlorine as needed.
- Low/No Use: For vacations, or if the spa is used once a week or less, decrease the Use Level to 1.
- For extended vacations or periods of non-use, shock the spa water and set the Spa Size to 2 and the Use Level to 1. If you are unsure about your settings, contact your Hot Spring dealer for direction.
- It is the spa owner's responsibility to adjust the Use Level to prevent over or under chlorination.

SYSTEM START-UP

Approximately 2 times per year

- 1. Fill your spa using the CleanScreen[™] pre-filter. Begin heating the water to at least 100 °F (40 °C). 2. Test your water with a FreshWater[®] 5-way test strip and balance
- according to the spa water guidelines. Water outside the guidelines may cause improper ACE system function and/or damage to spa components.

Parameter	Target	Min – "OK" Range – Max	
рН	7.4	7.2	7.6
Alkalinity	80ppm	40ppm	120ppm
Hardness	50ppm	25ppm	75ppm
Chlorine	3ppm	1ppm	5ppm

- Adjust pH/Alkalinity levels as needed.
- Use Vanishing Act[™] calcium remover as needed.
- 3. Add 50% of the recommended salt, per the ACE owner's manual, as salt levels in tap water can vary.
- 4. Shock the water with bottled chlorine to 5 ppm.
- 5. Set Spa Size and Use Level, per the ACE owner's manual.

WHEN STARTING UP FOR THE VERY FIRST TIME, THE ACE CELL TAKES ABOUT 24 HOURS TO STABILIZE.

After 24 hours have passed:

- 6. Confirm the water is at least 100 °F (40 °C), then verify the ACE system status message.
 - "Water Care System Functioning" go to step 7.
 - "Low Salt/Clean Cell" add 1 cup of salt and run the jets for 5 minutes then retest. Repeat until salt is in the OK range.
- 7. Test the water with a FreshWater 5-way test strip.
 - Add pH down and/or bottled chlorine as needed.
 - Use additional Vanishing Act calcium removers as needed.
 - Adjust Use Level up if chlorine level is below 1 ppm, or down if chlorine level is above 5 ppm.

ONGOING REQUIREMENTS

Weekly

Test the water with a FreshWater 5way test strip. This step takes less than 1 minute!

- The pH level may increase during the first few weeks after start-up. Add pH down if needed.
- Adjust the Use Level, if needed, to maintain 1-3 ppm chlorine.

Monthly

Test the water with a FreshWater 5way test strip. This step takes less than 1 minute!

- Ensure water is balanced and re-confirm Use Level via the control panel. Make adjustments if needed.
- Shock the water with bottled chlorine to 5 ppm.

Quarterly

Inspect the ACE cell for calcium and clean as needed. This step takes less than 15 minutes!

Lower hardness of water with the Vanishing Act calcium remover, if needed.

Check with your Hot Spring dealer to determine if water in your region has unique qualities – such as high metal or mineral content – that should be addressed.